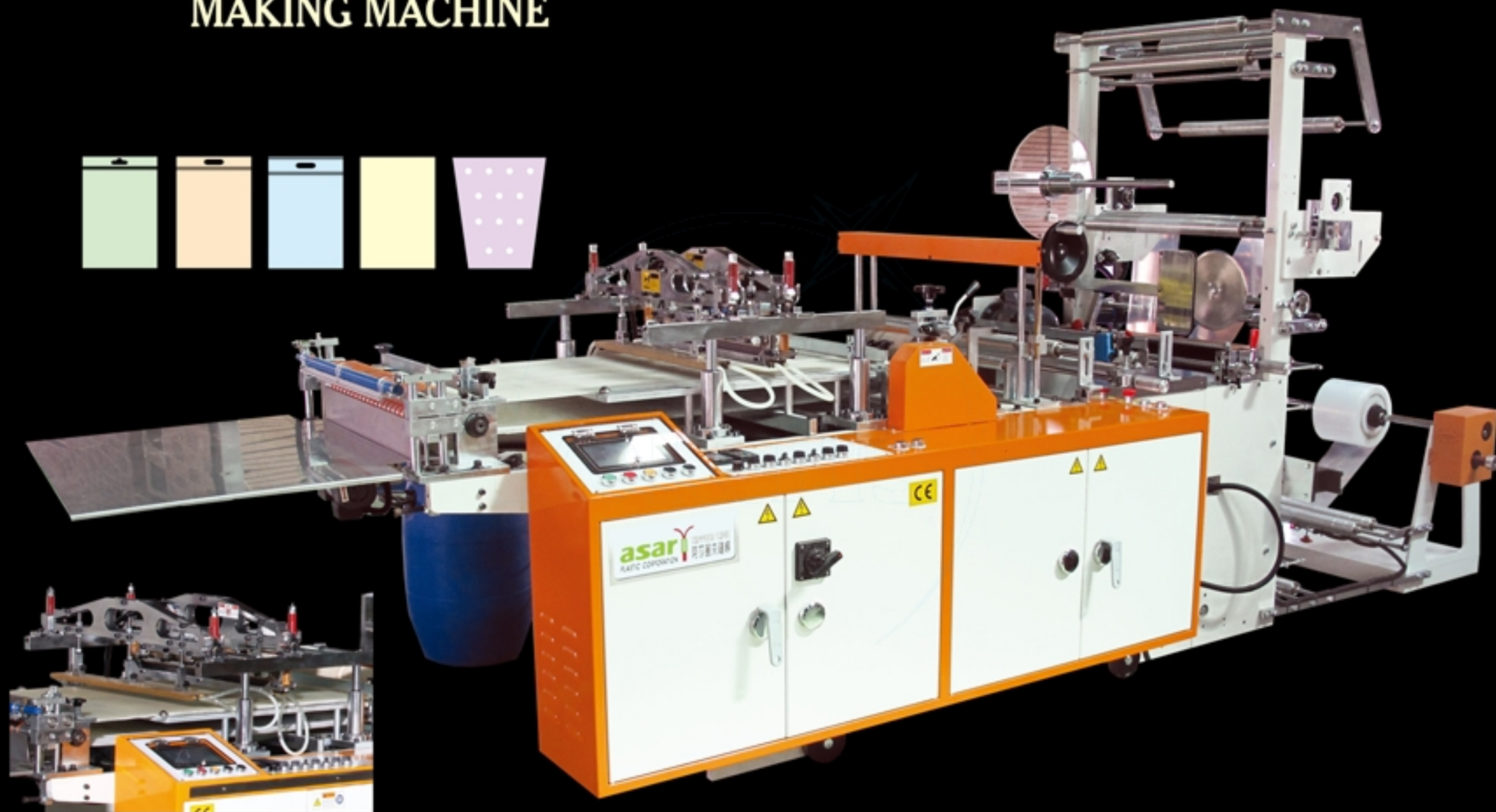
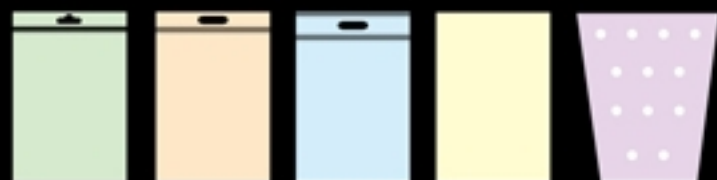


**TS-600**

阿莎麗夾鏈線  
**asar**  
PLASTIC CORPORATION 夾鏈袋高速製袋機

**HIGH SPEED ZIPPER BAG  
MAKING MACHINE**





 <b>LDPE High Speed Zipper Blown Film Machine</b> 阿莎麗塑膠公司 LDPE 夾鏈凹凸袋高速吹膜機 規格表				<b>Varies Die Size And Specification</b> <b>各式膜頭尺寸規格表</b>		
Specification / Model 規格 / 型號		AEZ - 45	AEZ - 55	<b>SINGLE PROFILE 單夾鏈袋</b>		
Applicable Material 適用原料		LDPE		<b>DIE Ø 膜頭</b>	<b>OUTPUT 押出量</b>	<b>Total Width 總寬</b>
Film Width 膜寬		60 ~ 300mm	200 ~ 500mm	Ø 70mm	6~8 kg/hr	60~85mm
Screw Diameter 螺桿直徑		Ø45mm	Ø55mm	Ø 80mm	7~10 kg/hr	85~120mm
Screw L/D 螺桿長徑比		30 : 1	30 : 1	Ø100mm	8~12 kg/hr	120~160mm
Screw/Barrel Material 螺桿料管材質		Japan Made SACM - 645		Ø120mm	10~15 kg/hr	160~200mm
JS1 Gearbox 一級精密齒輪箱		1 SET		Ø150mm	12~20 kg/hr	200~240mm
Heater Capacity 電熱量		8 kw	10 kw	Ø180mm	14~22 kg/hr	240~280mm
Auto Thermo Control 溫度控制點		5 ZONE	6 ZONE	Ø200mm	17~25 kg/hr	280~320mm
Barrel Cooling System 料管冷卻風車		1/4HP X 2		Ø230mm	19~28 kg/hr	320~360mm
Main Driving Motor 主馬達+變頻		15 HP+Inverter	20 HP+Inverter	Ø250mm	21~30 kg/hr	360~400mm
Two Layer Air Ring 雙層鋁合金風環		Aluminum Alloy 1 SET		Ø270mm	25~35 kg/hr	400~440mm
Extrusion Speed 押出速度		8~15M/MIN	8~15M/MIN	Ø300mm	28~38 kg/hr	440~480mm
Air Blower with Inverter 變頻送風機		2 HP+Inverter		Ø330mm	31~40 kg/hr	480~520mm
Joint Unit 合口設備		1 SET		<b>CARRYING BAGS 打孔手提夾鏈袋</b>		
Rubber Roll Width 橡膠輪寬		400 mm	600 mm	<b>DIE Ø 膜頭</b>	<b>OUTPUT 押出量</b>	<b>Total Width 總寬</b>
First Pinch Roll 第一引取輪		1/2HP GEAR		Ø150mm	12~20 kg/hr	160~200mm
Second Pinch Roll 第二引取輪		1/2HP GEAR		Ø180mm	14~22 kg/hr	200~240mm
Double Winder 雙軸捲收臺		DC 1HP X 2		Ø200mm	17~24 kg/hr	240~280mm
Machine Dimension 機械尺寸		5.6 X 1.8 X 4 M	5.8 X 2 X 4.8 M	Ø230mm	19~28 kg/hr	280~320mm
<b>Selective Equipment 選擇配備</b>		Varies Die 各尺寸膜頭		Ø250mm	21~30 kg/hr	320~360mm
<b>Selective Equipment 選擇配備</b>		AEZ25 mm Extruder 25mm押出機		Ø270mm	25~35 kg/hr	360~400mm
Ø300mm				Ø300mm	28~38 kg/hr	400~440mm

<b>ASARI High Speed Zipper Bag Making Machine</b> 夾鏈袋 電腦人機 高速側封機 規格表					<b>DOUBLE PROFILE 雙夾鏈馬鞍袋</b>		
Specification / Model 規格/型號		TS-400	TS-500	TS-600	<b>DIE Ø 膜頭</b>	<b>OUTPUT 押出量</b>	<b>Total Width 總寬</b>
Max Cutting Width 最大裁寬		320mm max	420mm max	520mm max	Ø 80mm	4~9 kg/hr	(25~45mm)x2
Max Cutting Length 最大裁長		350mm max	400mm max	450mm max	Ø100mm	5~11 kg/hr	(45~65mm)x2
Film Thickness 厚度		0.04~0.2 mm			Ø120mm	8~13 kg/hr	(65~85mm)x2
Bag Making Speed 制袋速度		30~230pcs/min			Ø150mm	12~18 kg/hr	(85~105mm)x2
HCI Touchscreen Panel 人機介面		1 set			Ø180mm	14~20 kg/hr	(105~125mm)x2
Driving Motor 傳動馬達		1.5 kw			Ø200mm	17~22 kg/hr	(125~145mm)x2
Charge Servo Motor 伺服馬達		2.0 kw			Ø230mm	19~26 kg/hr	(145~165mm)x2
Photo Cell 西德電眼		SICK KT6W (German Made) x 1 set			Ø250mm	21~28 kg/hr	(165~185mm)x2
DC Infeed Motor DC 入料馬達		0.19 kw			Ø270mm	25~30 kg/hr	(185~205mm)x2
DC Outfeed Motor DC 出料馬達		0.1 kw			Ø300mm	28~33 kg/hr	(205~225mm)x2
Heater Capacity 電熱量		4.5 kw	5.0 kw	5.5 kw	Ø330mm	31~36 kg/hr	(225~260mm)x2
Machine Dimensions 機械尺寸		3.2x1x1.7M	3.2x1.1x1.7M	3.2x1.2x1.7M			
Machine Weight 機械重量		1200 kg	1250 kg	1300 kg			

※NOTE : All are subject to change without notice. specifications and design characteristics shown in this catalogue  
 ※備註：本公司由於不斷研究改進，為求提升機器效能，故有變更設計之權利。


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